SAFETY DATA SHEET

This SDS conforms to the GHS, ISO 11014-1, and ANSI Z400.1
This SDS complies with 29 CFR 1910.1200
Prepared according to EU Directive 1907/2006/EC

SECTION 1 – CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: EcoSafe® EHC-68
Product Code: ES EHC-68
Product Type: Polyether Polyol Lubricant
Recommended Use: Hydraulic fluid

Manufacturer/Supplier: American Chemical Technologies, Inc.
485 E. Van Riper Road, Fowlerville, MI 48836
Office: 517-223-0300 Fax: 517-223-1703

Emergency Spill Information:
INFOTRAC 1-800-535-5053 (US & Canada)
INFOTRAC 1-352-323-3500 (International)
24 HOURS/DAY, 7 DAYS/WEEK

SECTION 2 – HAZARDS IDENTIFICATION

GHS Product Classification: None

Emergency Overview: This product has been evaluated and does not require any hazard warning on the label under OSHA criteria. The product does not require a hazard warning label in accordance with GHS criteria according to REGULATION (EC) No 1272/2008.

Risk Phrases: None


HMIS Code: (Health:1) (Flammability:1) (Reactivity:0) (Protection: B)
NFPA Code: (Health:1) (Flammability:1) (Reactivity:0)
WHMIS Code: None

SECTION 3 – COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS#</th>
<th>EC#</th>
<th>Range % by wt.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polyether polyol</td>
<td>Proprietary</td>
<td>Not known</td>
<td>90% - 100%</td>
</tr>
<tr>
<td>Phenothiazine</td>
<td>92-84-2</td>
<td>202-196-5</td>
<td>0.1% - 0.9%</td>
</tr>
</tbody>
</table>

SECTION 4 – FIRST AID MEASURES

Eye: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Skin: After contact with skin, take off immediately all contaminated clothing, wash immediately with plenty of soap and water.

Inhalation: In case of accident by inhalation: remove casualty to fresh air and keep at rest.

Ingestion: If swallowed, do not induce vomiting: seek medical advice immediately.

Symptoms/effects: Mild irritation may occur with overexposure.

Special treatment: Treat symptomatically.

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SECTION 5 – FIRE FIGHTING MEASURES

Suitable Extinguishing Media: In case of fire use dry chemical, carbon dioxide, foam, steam, or water fog. Water can be used to cool and protect exposed material.

Unsuitable Extinguishing Media: Never use water.

Specific Hazards: Keep away from extreme heat and open flames.

Hazardous Combustion Products: Incomplete combustion results in oxides of carbon.

Fire Fighting Equipment: Fire fighters should wear an approved self-contained breathing apparatus.

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SECTION 6 – ACCIDENTAL RELEASE MEASURES

Personal precautions: Wear suitable protective clothing and gloves.

Environmental precautions: Use appropriate containment to avoid environmental contamination. Do not empty into drains; dispose of this material and its container in a safe way.

Methods and materials for cleanup: To clean the floor and all objects contaminated by this material use an inert absorbent material.

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SECTION 7 – HANDLING AND STORAGE

Handling: Keep containers closed when not in use. Wash thoroughly after handling. Empty container contains product residue which may exhibit hazards of product.

Storage: No special storage precautions required.

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SECTION 8 – EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure limits:

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS#</th>
<th>Country</th>
<th>Long Term (8 Hours TWA)</th>
<th>Short Term (15 min)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Phenothiazine</td>
<td>92-84-2</td>
<td>USA</td>
<td>5 mg/m³ (skin)</td>
<td>None</td>
</tr>
</tbody>
</table>

Engineering Controls: Use local exhaust ventilation to control mists or vapors.
Protective Equipment: Wear suitable protective clothing, gloves and eye/face protection.

SECTION 9 – CHEMICAL AND PHYSICAL PROPERTIES

- **Appearance**: Clear orange liquid
- **Odor**: Mild
- **Odor Threshold**: n/a
- **pH**: n/a, Method: ASTM D1293
- **Melting Point / Freezing Point**: Pour point -39°C (-38°F)
- **Initial Boiling Point**: Not determined
- **Flash Point**: 307 °C (585°F), Method: ASTM D92
- **Evaporation Rate**: Not determined
- **Flammability**: Not flammable
- **Upper/Lower Explosive Limits**: Not determined
- **Vapor Pressure**: Not determined, Method: ASTM D5482
- **Vapor Density**: Not determined
- **Specific Gravity**: 0.991 @ 25°C, Method: ASTM D1475
- **Solubility in Water**: <1g/100g @ 25°C
- **Partition Coefficient**: n-octanol/water, Method: ASTM E1147
- **Autoignition Temperature**: 382 °C (720 °F), Method: ASTM E659
- **Decomposition Temperature**: Not determined, Method: ASTM E2550
- **Viscosity**: 68.0 cSt @ 40°C, Method: ASTM D445

SECTION 10 – STABILITY AND REACTIVITY

**Chemical Stability**: Material is normally stable at moderately elevated temperatures and pressures.

**Hazardous Reactions**: None.

**Conditions to Avoid**: None identified

**Materials to Avoid**: Keep away from chlorine, fluorine, and other strong oxidizers.

**Hazardous Decomposition Products**: Material does not have explosive properties.

SECTION 11 – TOXICOLOGICAL INFORMATION

**Eye Contact**: Mildly irritating to eyes.

**Skin Contact**: Mildly irritating to skin.

**Inhalation**: Mildly irritating to respiratory system.
Ingestion: Slightly harmful if swallowed.

Primary Routes of Entry: None identified.

- ACUTE EXPOSURE --

Dermal Toxicity
The LD_{50} in rabbits is > 2000 mg/Kg. Based on data from components or similar materials.

Inhalation Toxicity
No data available to indicate product or components may be a toxic inhalation hazard.

Oral Toxicity
The LD_{50} in rats is between 2000 mg/kg and 5000 mg/kg. Based on data from components or similar materials. Swallowing material may cause irritation of the gastrointestinal lining, nausea, vomiting, diarrhea, and abdominal pain.

Dermal Sensitization
No data available to indicate product or components may be a skin sensitizer.

Inhalation Sensitization
No data available to indicate product or components may be respiratory sensitizers.

-- CHRONIC EXPOSURE --

Chronic Toxicity
No data available to indicate product or components present at greater than 1% are chronic health hazards.

Carcinogenicity
No data available to indicate any components present at greater than 0.1% may present a carcinogenic hazard.

Mutagenicity
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Reproductive Toxicity
No data available to indicate either product or components present at greater than 0.1% that may cause reproductive toxicity.

Teratogenicity
No data available to indicate product or any components contained at greater than 0.1% may cause birth defects.

SECTION 12 – ECOLOGICAL INFORMATION

-- ENVIRONMENTAL TOXICITY --

Freshwater Fish Toxicity: The acute LC_{50} is 100 - 1000 mg/L based on similar products.

-- ENVIRONMENTAL FATE --

Persistence and Degradability: This product will biodegrade very rapidly based on OECD 301-type test data for similar products.

Bioaccumulative Potential: 1 - 10% of the components potentially bioconcentrate, based on octanol/water coefficients.

Mobility in soil: Not determined.

Other Adverse Effects: None identified.
SECTION 13 – DISPOSAL INFORMATION

Do not empty into drains; dispose of this material and its container as non-hazardous waste.

This material, if discarded, is not a hazardous waste under RCRA Regulation 40 CFR 261. This material, if discarded, should be considered a European non-hazardous waste in accordance with Directive 91/689/EC.

European Waste Catalog Code (EWC-code): 13 01 12

SECTION 14 – TRANSPORTATION INFORMATION

UN Number: Not regulated.
UN Proper Shipping Name: Not regulated.
Transport Hazard Class: Not regulated.
Package Group: Not regulated.
Marine Pollutant: No
Special Precautions: None.

SECTION 15 – REGULATORY INFORMATION

-- Global Chemical Inventories --

USA: All components of this material are on the US TSCA Inventory or are exempt.
EEC: All components are in compliance with the EC 7th Amendment Directive 92/32/EEC.
Canada: All components of this material are DSL listed or are exempt.
Japan: All components are in compliance with the Chemical Substances Control Law of Japan.
Australia: All components are in compliance with chemical notification requirements in Australia.
Korea: All components are in compliance in Korea.
Philippines: All components are in compliance with the Philippines Toxic Substances and Hazardous and Nuclear Wastes Control Act of 1990 (R.A. 6969).
China: All components of this product are listed on the Inventory of Existing Chemical Substances in China.

-- Other U.S. Federal Regulations --

EPA 550-B-01-003: This product does not contain greater than 1.0% of any chemical substances (0.1% for carcinogens) listed on the Consolidated List of Chemicals Subject to the Emergency Planning and Community Right-To-Know Act (EPCRA) and Clean Air Act Section 112(r): EPCRA Section 302 Extremely Hazardous Substances, CERCLA Hazardous Substances, EPCRA Section 313 Toxic Chemicals, CAA 112(r) Regulated Chemicals For Accidental Release Prevention.

SARA 311 Classifications
Fire Hazard: No
Sudden Release of Pressure Hazard: No
Reactive Hazard  No
Immediate (Acute) Hazard  No
Delayed (Chronic) Hazard  No

-- State Regulations --

**Cal. Prop. 65** This product does not intentionally contain any chemicals known by the State of California to cause cancer and/or birth defects. Moreover, American Chemical Technologies does not routinely analyze its products for impurities which may be such chemicals.

-- Other / International --

**Harmonized Tariff Schedule Number**  3403.99.0000

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**SECTION 16 – SPECIAL PRECAUTIONS**

**Label text:**
Handling: Keep containers closed when not in use. Wash thoroughly after handling. Empty container contains product residue which may exhibit hazards of product.

First Aid:
Eye: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Skin: After contact with skin, take off immediately all contaminated clothing, wash immediately with plenty of soap and water.
Inhalation: In case of accident by inhalation: remove casualty to fresh air and keep at rest.
Ingestion: If swallowed, do not induce vomiting: seek medical advice immediately.
Fire: In case of fire use dry chemical, carbon dioxide, foam, steam, or water fog. Water can be used to cool and protect exposed material.

Spill or Leak: To clean the floor and all objects contaminated by this material use an inert absorbent material.

**Prepared By:**  Mark D. Latunski
**Date Revised:**  28 January 2013
**Supersedes:**  15 January 2012
**Date Prepared:**  30 January 2007

The information provided herein is believed to be accurate to the best of the company’s knowledge as of the date of its issue. We do not warrant or guarantee the information provided and will not be held liable for any loss or damage from its use.

**Date Translated:**  28 January 2013

This MSDS originated in English. Context errors associated with the translation to other languages are avoided to the best of our ability. If the translation is unclear, please reference the English version.